



45735677

Edition 1

June 2008

## Random Orbital Sander

RS2()B-()-() Series

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# Maintenance Information



Save These Instructions



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 **WARNING**

**Always wear eye protection when operating or performing maintenance on this tool.**

**Always turn off the air supply and disconnect the air supply hose before installing, removing or adjusting any accessory on this tool or before performing any maintenance on this tool.**

**Note:** When reading the instructions, refer to exploded diagrams in parts Information Manuals when applicable (see under Related Documentation for form numbers).

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## Disassembly

### General Instructions

1. Never apply excessive pressure by a holding device which may cause distortion of a part.
2. Apply pressure evenly to parts, which have a press fit.
3. Apply even pressure to the bearing race that will be press fitted to the mating part.
4. Use correct tools and fixtures when servicing this tool.
5. Don't damage "O" Rings when servicing this tool.
6. Use only genuine **ARO** replacement parts for this tool.
7. When ordering, specify part number, description, tool model number and serial number.

### Disassembly of Motor

1. Remove Sanding Pad (34).
2. Remove Lock Ring (27) and pull Motor and Seal (21) from Housing.
3. Remove Retaining Ring (18).
4. Using special brass blocks to fit around outside diameter of Cylinder, clamp around Cylinder and press Shaft of Counterbalance through Bearing (19) and End Plate (20).
5. Remove Blades (24), Rotor (23), and Key (28).
6. Remove End Plate (25) and Bearing (19).

## Assembly

### Assembly of Motor

1. Grease and assemble "O" Ring (26) to Lock Ring (27).
2. Assemble Lock Ring over Counterbalance (29).
3. Assemble Bearing (19) into End Plate (25), pressing on outer race of Bearing.
4. Assemble End Plate (25) onto Shaft of Counterbalance, pressing on inner race of Bearing.
5. Install Key (28) in key slot.
6. Assemble Rotor (23) to Counterbalance, aligning key-way to Key (28).
7. Assemble Five rotor blades (24) to Rotor Slots.
8. Assemble Cylinder (21) over Rotor, aligning Roll Pin in Cylinder with slot in End Plate.
9. Assemble Bearing (19) into End Plate (20), pressing on outer race of Bearing.
10. Assemble End Plate (20), with Bearing (19), to Counterbalance, pressing on inner race of Bearing.  
**Note:** Align slot in End Plate with Roll Pin in Cylinder.
11. Install Retaining Ring (18) to groove in Counterbalance, with bow in ring positioned as shown in parts illustration page.
12. Assemble Seal (22) to grooves in Cylinder.
13. Assemble Motor to Housing, aligning Seal (22) with air inlet.
14. Tighten Lock Ring (27), securing Motor Assembly.
15. Assemble Sanding Pad (34) and tighten securely.

### Throttle Disassembly

1. Remove Vacuum Adapter (15) (if applicable) by pressing in on tabs and pulling Vacuum Adapter out.
2. Remove Inlet Adapter (13), releasing Spring (12) and Valve (11).  
**Note:** Do not remove seat (10) unless damage is evident.
3. Remove Muffler (14).
4. To remove Valve Stem (6), remove Roll Pin (8) and Lever (7).

### Regulator Disassembly

1. Remove Lever (7) by removing Roll Pin (8).
2. Remove Snap Ring (5) from Regulator (3).
3. Remove regulator assembly (3) - includes 2 "O" Rings (4).

### Throttle Assembly

1. Coat Valve Stem (6) with **ARO** 29665 spindle oil and assemble into Housing with hole in Valve Stem in line with Housing to accept Valve (11).
2. Assemble Seat (10) into Housing with rounded corners into housing first.
3. Coat Valve (11) with **ARO** 29665 spindle oil and assemble into housing, securing Valve Stem (6).
4. Assemble Spring (12) into Housing.
5. Assemble Inlet Adapter (13) to Housing, securing throttle components.
6. Assemble Lever (7) to Housing, securing with Roll Pin (8).
7. Assemble Vacuum Adapter (15) or Plug (16) to Housing. To assemble Vacuum Adapter, push into Housing until tabs on Vacuum Adapter snap into slots in Housing. To assemble Plug, push into Housing until it is flush with port opening.

### Regulator Assembly

1. Assemble Regulator (3) and 2 "O" Rings (4).
2. Insert Regulator assembly (3) into Housing (1).
3. Assemble Snap-Ring (5) into groove on regulator assembly (3).
4. Install Lever (7) by adding Roll Pin (8).

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## Related Documentation

For additional information refer to:

Random Orbital Sander Product Safety Information Manual 04580387.  
Random Orbital Sander Product Information Manual 45735669.  
Random Orbital Sander Parts Information Manual 04578407.

Manuals can be downloaded from [www.irtools.com](http://www.irtools.com).

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**Notes:**

[www.irtools.com](http://www.irtools.com)

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